

LONGITUDINAL MOULD CIRCUIT

FOR MAKING "SPECIAL SHAPED BRICKS"



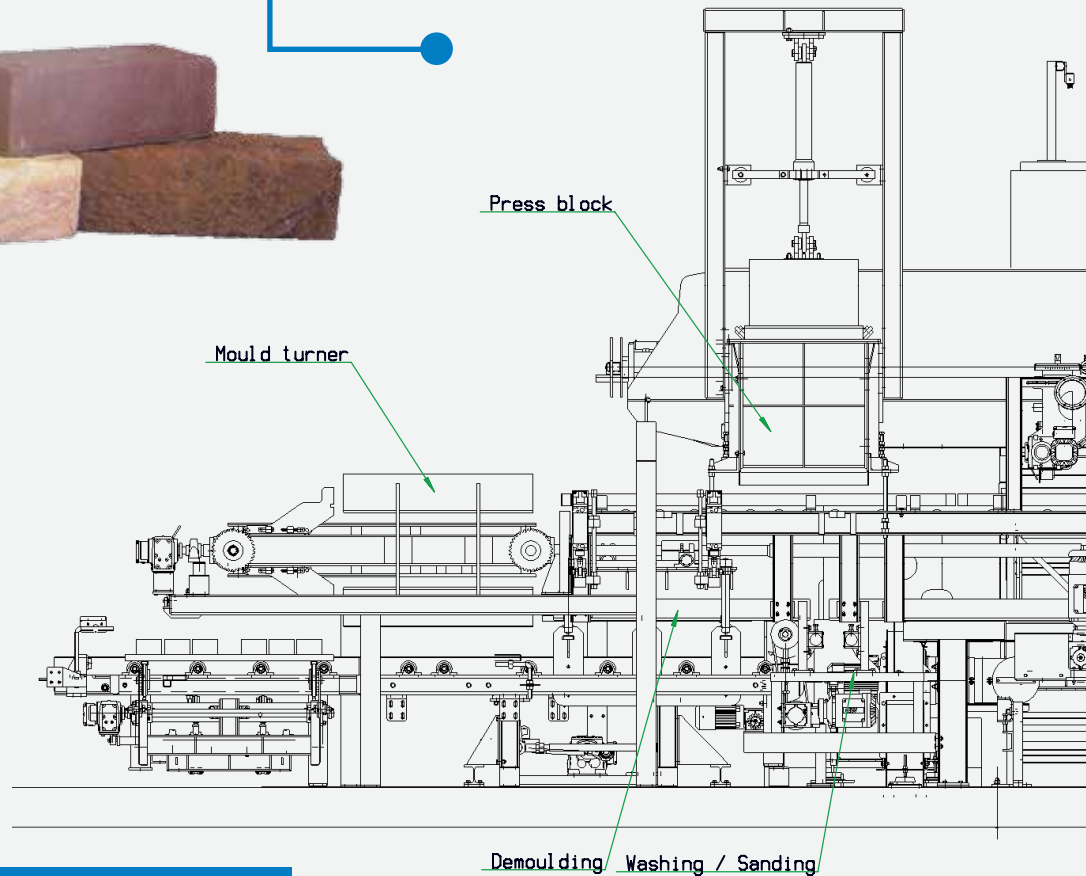
- Compact system with minimal amount of mould boxes
- Longitudinal mould transport to reduce auxiliary equipment size
- Operates even with only one genuine mould in circuit
- Use main production line drying boards
- Production of small series of catalogue bricks
- Quick product change
- Suitable for any of our mould filling systems

OBJECTIVE

The production of special bricks and / or small series of catalogue bricks with a minimum number of moulds.

The system should be flexible, easy adjustable and fit for the production of any type of brick.

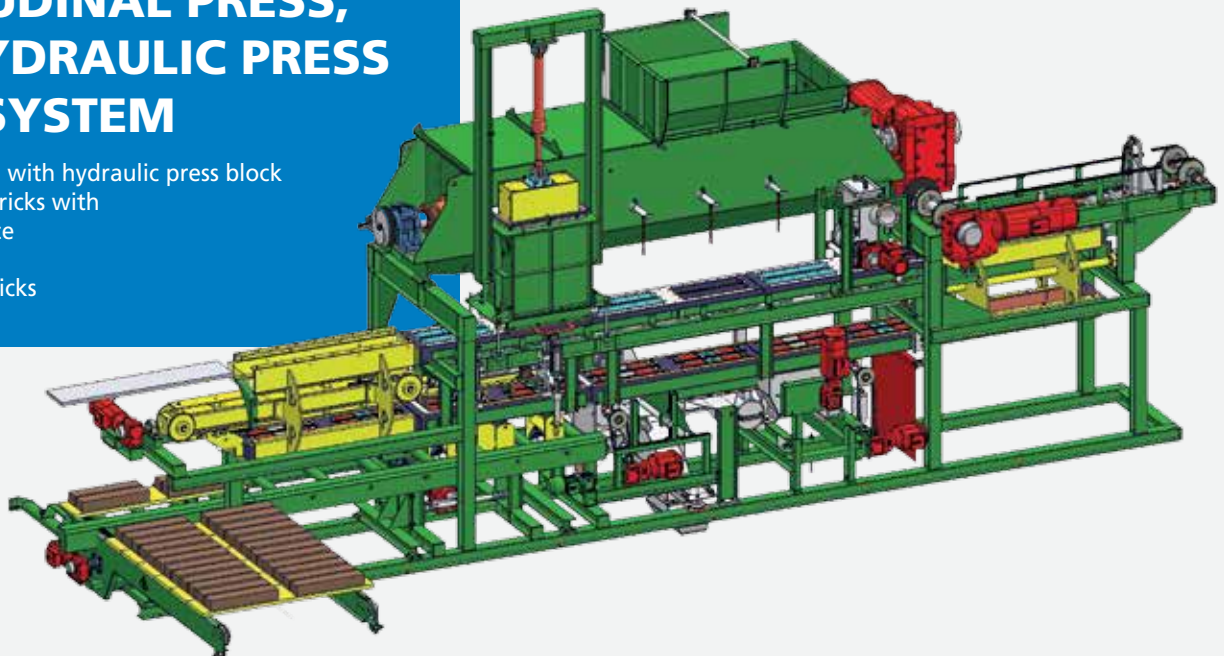
The pictures just show some examples of the infinite number of sizes, textures, colours and stains that can be produced with these versatile machines.



LONGITUDINAL PRESS, WITH HYDRAULIC PRESS BLOCK SYSTEM

Longitudinal Press, with hydraulic press block system, to make bricks with

- soft sanded face
- saw dust face
- Waterstruck bricks



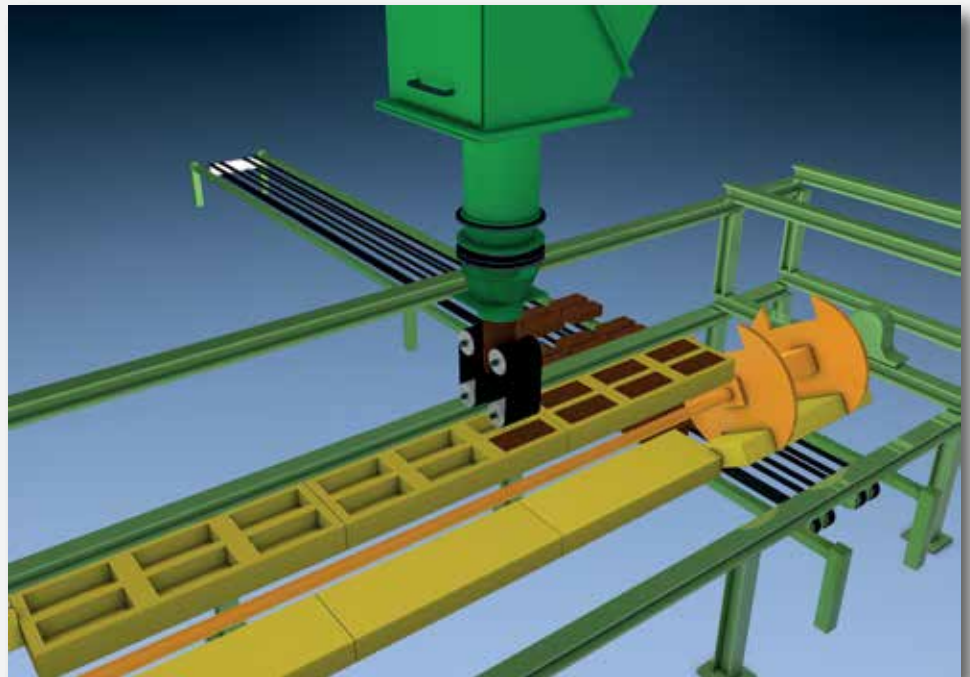
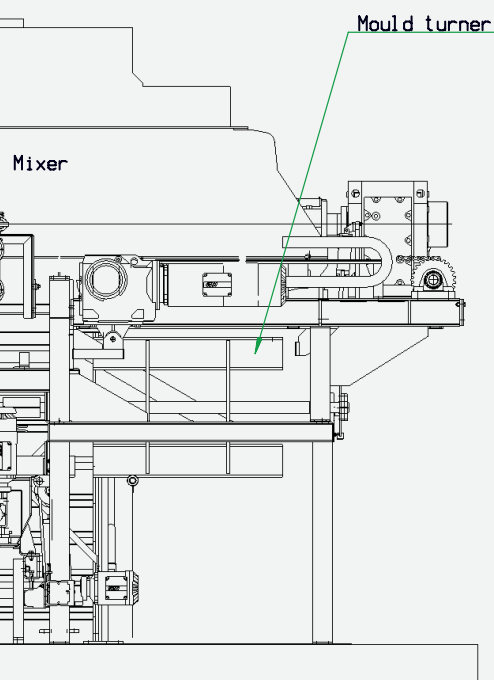
OPERATION

Basically the circuit consists of two parallel longitudinal mould turners with one upper and one lower pusher in between. In the upper track the moulds are filled. In the lower track de-moulding, washing, extraction and sanding of the moulds takes place.

The minimum number of moulds required to run this system to make pressed or waterstruck bricks is six pieces.

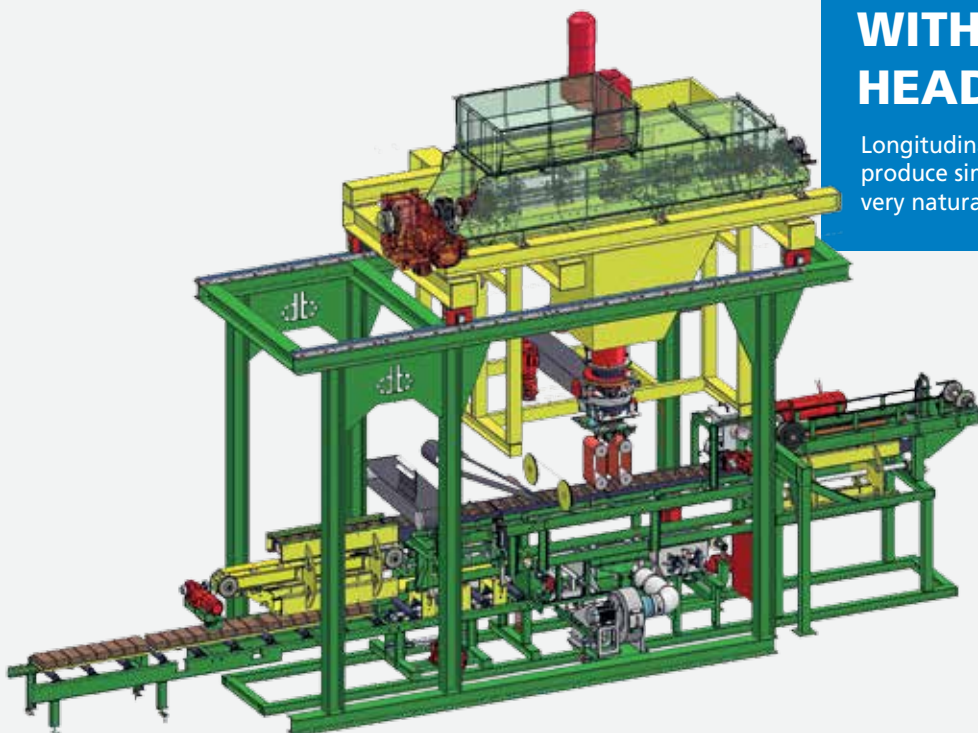
The number needs to be increased with two moulds for the production of simulated hand mould Hubert or Aberson bricks. The system can also run with just one genuine mould, the balance of the moulds will be blank.

The capacity of the installation depends on the brick and pallet dimensions. Therefore, the capacity can range from approx. 1000 to 5000 bricks per hour.



LONGITUDINAL PRESS, WITH HUBERT FILLER HEAD

Longitudinal Press, with Hubert filler head to produce simulated hand moulded bricks, giving a very natural textured brick





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